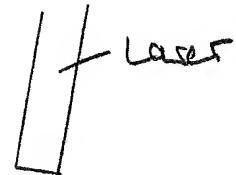


Sonntag

time  $t_1 - t_2$

polychromatic  
light source



thermo-  
plastic absorptive material

time  $t_2 - t_3$

Temperature

$T_M$

$T_P$

$T_S$

melting  
preheating

$t_1$

$t_2$

$t_3$

Invention

time  $t_a - t_b$

transmissive  
material

$T_F$

Absorptive Material  $T_A$

Temperature

$T_A$

$T_T$

$t_a$

$t_b$